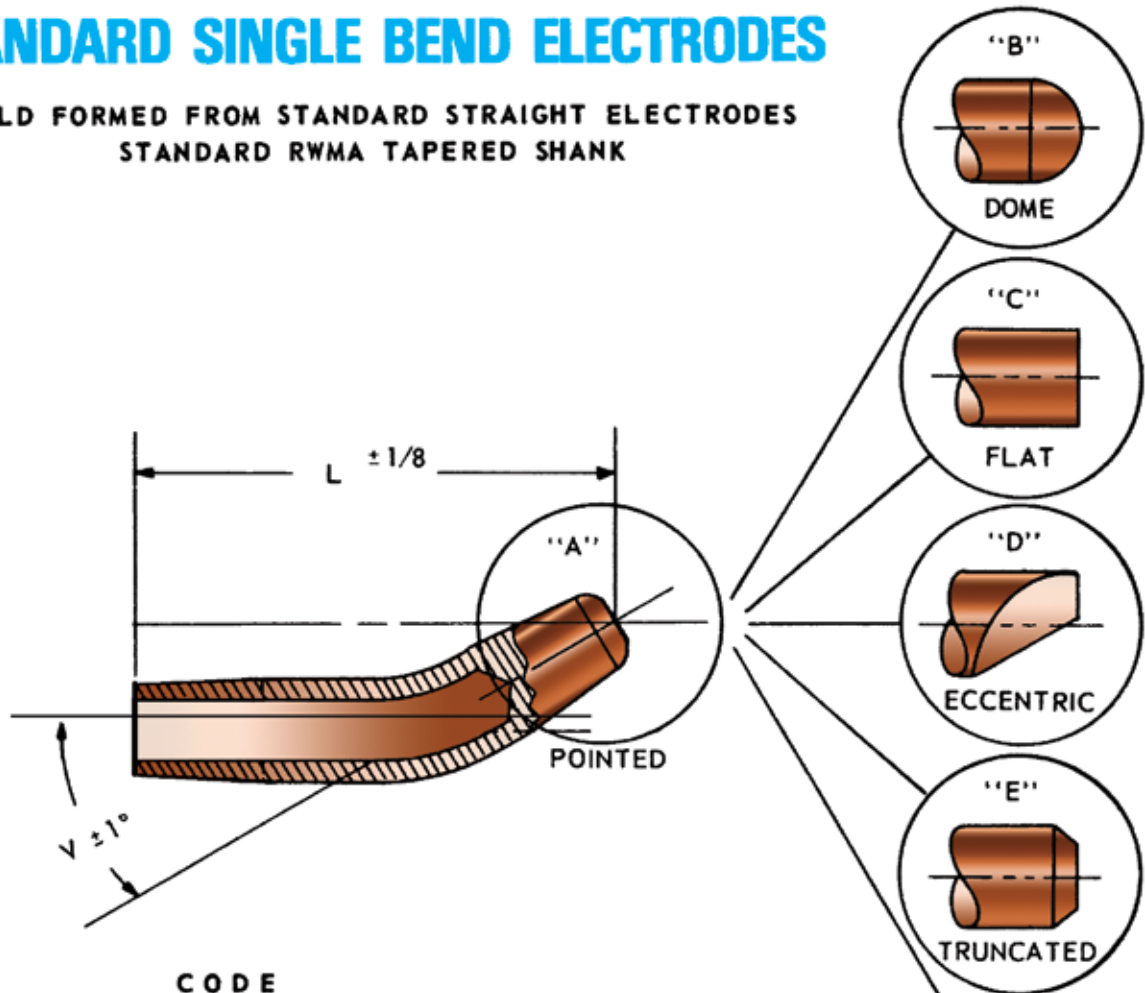




# STANDARD SINGLE BEND ELECTRODES

COLD FORMED FROM STANDARD STRAIGHT ELECTRODES  
STANDARD RWMA TAPERED SHANK



### CODE

First two digits before letter indicates Angle V  
 Letter indicates nose style (A, B, C, etc.)  
 1st digit following letter indicates Alloy Class 2 only  
 2nd digit following letter indicates RWMA Taper (4, or 5)  
 3rd and 4th digits following letter x 1/4 = overall length (L) after forming  
 to nearest 1/4"  
 2 digits following Dash x 1/16 = Offset distance (O)  
 Single Bends supplied without tube

### EXAMPLES

ELECTRODE NUMBER	ANGLE V	NOSE STYLE	RWMA TAPER	L O.A.L.	O OFFSET	T WATER TUBE DIA.
15B2410-07	15°	B Dome	4	2-1/2	7/16	.182
25C2511-08	25°	C Flat	5	2-3/4	1/2	.245
30D2512-10	30°	D Eccentric	5	3	5/8	.245
45F2513-12	45°	F Radius	5	3-1/4	3/4	.245