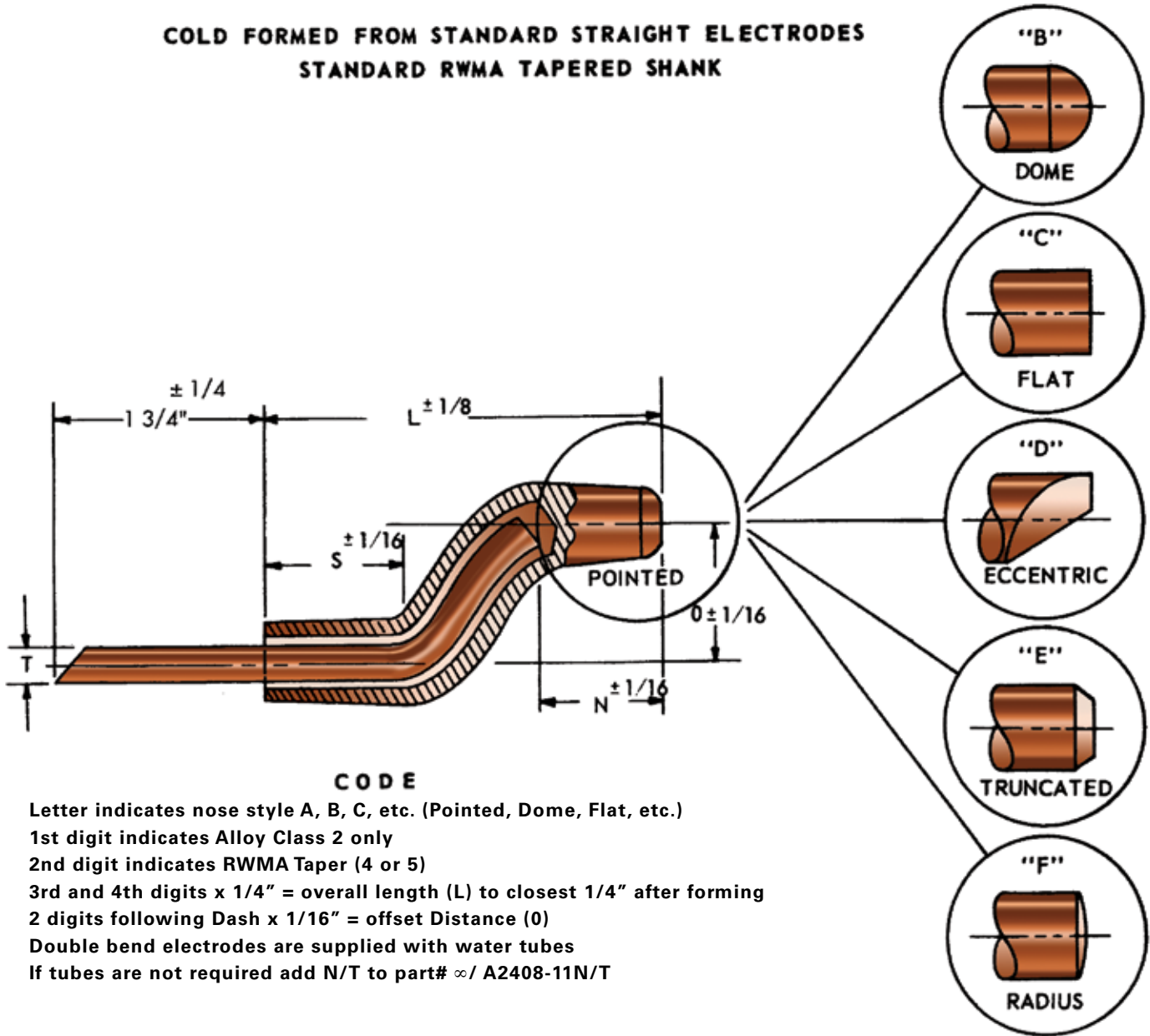




STANDARD DOUBLE BEND ELECTRODES

COLD FORMED FROM STANDARD STRAIGHT ELECTRODES
STANDARD RWMA TAPERED SHANK



CODE

Letter indicates nose style A, B, C, etc. (Pointed, Dome, Flat, etc.)
 1st digit indicates Alloy Class 2 only
 2nd digit indicates RWMA Taper (4 or 5)
 3rd and 4th digits x 1/4" = overall length (L) to closest 1/4" after forming
 2 digits following Dash x 1/16" = offset Distance (O)
 Double bend electrodes are supplied with water tubes
 If tubes are not required add N/T to part# ∞/ A2408-11N/T

EXAMPLES

ELECTRODE NUMBER	NOSE STYLE	ALLOY CLASS	RWMA TAPER	L O.A.L.	O OFFSET	N NOSE LENGTH	S SHANK LENGTH	T WATER TUBE DIA.
B2410-09	B Dome	2	4	2-1/2	9/16	3/4	7/8	.182
C2511-12	C Flat	2	5	2-3/4	3/4	7/8	1	.245
D2512-16	D Eccentric	2	5	3	1	7/8	1-1/8	.245
F2513-20	F Radius	2	5	3-1/4	1-1/4	7/8	1-5/16	.245