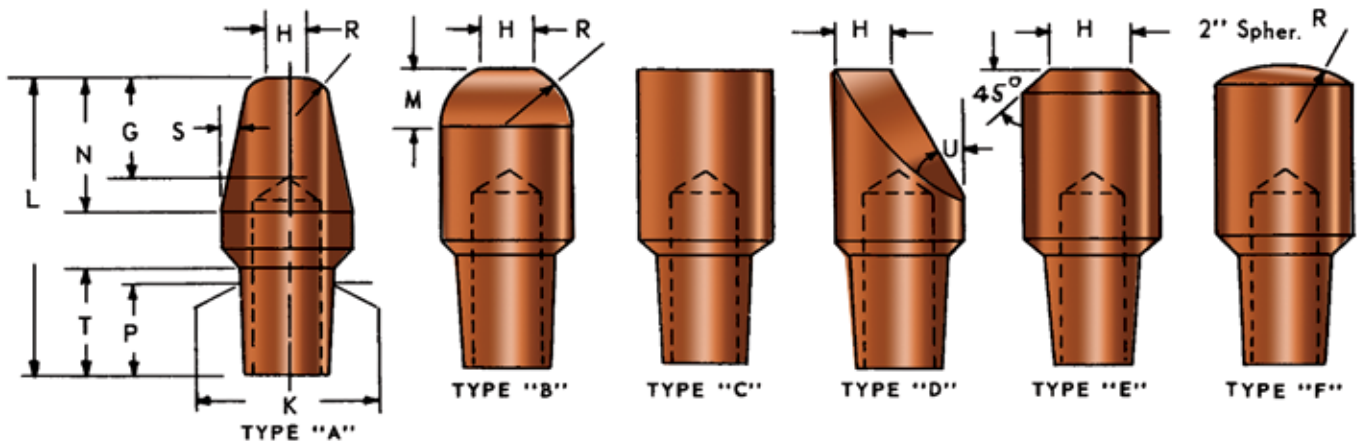




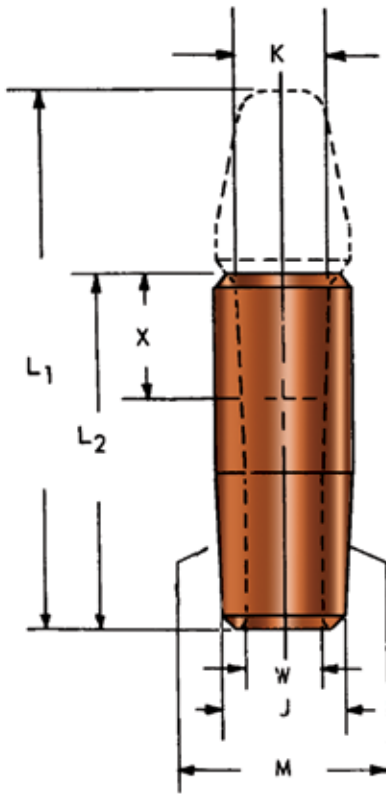
# MALE CAPS AND ADAPTOR SHANKS



## CAP ELECTRODES

CAP NO.	MAJ. DIA.	L ±.010	N	M	T	G ±1/32	P	K +.000 -.001	DRILL ±.010	H ±1/64	S	U	R
A, B, C, D, E, or F24	.482	1-1/8	3/8	1/4	3/8	1/2	.285	.375	9/32	3/16	18°15'	30°	.15
A, B, C, D, E, or F25	.625	1-1/4	1/2	3/8	1/2	9/16	.390	.415	5/16	1/4	15°30'	30°	.21
A, B, C, D, E, or F26	.750	1-5/8	3/4	3/8	5/8	5/8	.500	.501	3/8	9/32	13°30'	45°	.25
A, B, C, D, E, or F27	.875	1-5/8	3/4	3/8	5/8	11/16	.500	.613	1/2	5/16	15°	45°	.31

## FEMALE ADAPTOR SHANKS



SHANK NUMBER	L <sub>1</sub>	L <sub>2</sub>	MAJ. DIA.	RWMA Taper	K +.000 -.001	X MIN.	W ±.010	J MINOR Taper Dia.	M DIA. AT 1/2"							
G2405	2	1-1/4	.482	4	.374	13/32	9/32	.438±.001	.463±.001							
G2406	2-1/4	1-1/2														
G2407	2-1/2	1-3/4														
G2408	2-3/4	2														
G2409	3	2-1/4														
G2410	3-1/4	2-1/2														
G2411	3-1/2	2-3/4														
G2412	3-3/4	3														
G2413	4	3-1/4														
G2414	4-1/4	3-1/2														
G2415	4-1/2	3-3/4														
G2416	4-3/4	4														
G2505	2	1-1/4								.625	5	.414	17/32	3/8	.588±.001	.613±.001
G2506	2-1/4	1-1/2														
G2507	2-1/2	1-3/4														
G2508	2-3/4	2														
G2509	3	2-1/4														
G2510	3-1/4	2-1/2														
G2511	3-1/2	2-3/4														
G2512	3-3/4	3														
G2513	4	3-1/4														
G2514	4-1/4	3-1/2														
G2515	4-1/2	3-3/4														
G2516	4-3/4	4														
G2608	3	2	.750	6	.500	21/32	7/16	.706±.001	.731±.001							
G2610	3-1/2	2-1/2														
G2612	4	3														
G2614	4-1/2	3-1/2														
G2616	5	4														
G2708	3	2								.875	7	.612	21/32	1/2	819±.001	.844±.001
G2712	4	3														
G2716	5	4														

1 - All chamfers .06 x 45°

2 - First digit (2) indicates RWMA Class II Alloy. For Class I or Class III substitute numbers 1 or 3. Use G for Class 20.